



## GAS CHROMATOGRAPHY AND IT'S ROLE IN PHARMACEUTICAL INDUSTRY

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### ARTICLE INFO

### ABSTRACT

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Gas chromatography (GC) is a pivotal analytical technique utilizes fields such as forensic drug analysis, arson investigation, and toxicology, relying on the separation of volatile substances in the gas phase. During analysis, sample components are dissolved in a solvent, vaporized, and distributed between two phases: a stationary phase and a mobile phase, with the latter comprising a chemically inert gas. Unlike other chromatographic methods, GC does not utilize the mobile phase for interaction with the analyte; instead, it relies on either a solid adsorbent (gas-solid chromatography, GSC) or a liquid on an inert support (gas-liquid chromatography, GLC) as the stationary phase for separation. This method's precision in separating and quantifying compounds within a sample is invaluable in forensic investigations, where accurate identification and quantification of substances are essential, underscoring its widespread use and effectiveness in analyzing complex mixtures of volatile compounds.

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### INTRODUCTION

Gas Chromatography (GC), pioneered by James and Martin in 1952, is a cornerstone of analytical chemistry, widely employed for separating and analyzing gaseous and volatile compounds. Initially developed for amino acid separation, GC's versatility has led to its extensive use across various fields. Its rapidity and sensitivity make it indispensable for both qualitative and quantitative analyses, accommodating even minute sample sizes.

A distinguishing feature of GC is its independence from the mobile phase for analyte interaction, setting it apart from other chromatographic methods. Instead, GC relies on the volatility and thermostability of compounds for effective separation. The technique involves distributing the sample between a stationary phase and a mobile phase, typically comprising a chemically inert gas like helium or nitrogen.

GC finds applications in diverse industries such as pharmaceuticals, environmental analysis, forensics, and food and beverage testing, owing to its precision and reliability. Its ability to handle complex mixtures and provide accurate results makes it a preferred choice for analytical laboratories worldwide. As technology advances, GC continues to evolve, maintaining its position as a cornerstone technique in analytical chemistry.

#### Principle:

Gas-solid chromatography (GSC) and gas-liquid chromatography (GLC) are techniques employed for separating mixtures based on distinct principles. GSC relies on a solid adsorbent as the stationary phase, onto which analytes adsorb, allowing separation through differential adsorption on the solid surface. In contrast, GLC utilizes a thin layer of non-volatile liquid coated onto a solid support as the stationary phase. Separation in

GLC arises from the partitioning of analytes between the liquid stationary phase and the gaseous mobile phase. GLC is favored for its versatility and efficiency. Initially, the sample is vaporized and mixed with the gaseous mobile phase. Components with higher solubility in the stationary phase will travel slower through the column, while those with lower solubility will travel faster. This differential solubility leads to the separation of components based on their partition coefficients. GLC finds extensive use across various industries such as pharmaceuticals, environmental analysis, and forensics due to its ability to precisely and sensitively separate and quantify components. Its wide applicability and reliable performance make it a cornerstone technique in analytical chemistry.

#### **Advantages of GC:**

1. High Efficiency:
  - GC efficiently separates complex mixtures quickly due to its high column efficiency.
2. Accurate Quantitation:
  - Produces sharp, reproducible peaks, ensuring precise quantitation of components.
3. Mature Technique:
  - Well-established with extensive application notes and resources available for method development and troubleshooting.
4. Versatile Detectors:
  - Multiple high-sensitivity detectors available, capable of detecting compounds at ppb levels.
  - Can be coupled with mass spectrometry (MS), enhancing identification capabilities as MS is non-destructive.
5. Speed of Analysis:
  - Provides rapid analysis suitable for high-throughput environments.
6. Ease of Operation:
  - User-friendly with automated systems simplifying operation.
7. Moderate Costs:
  - Offers a balance between cost and performance, making it accessible for many laboratories.

#### **Disadvantage of GC:**

1. Thermal Stability Requirement:

- Limited to compounds that are thermally stable and can volatilize without decomposition.

2. Volatility Limitation:

- Only suitable for compounds that can be vaporized, excluding many high molecular weight or polar substances.

3. Destructive Detection:

- Most detectors (except for MS) are destructive, preventing sample recovery post-analysis.

4. Sample Preparation:

- Often requires significant preparation to ensure suitability for GC analysis, particularly for complex matrices.

5. Specialized Equipment:

- Some applications need specialized columns and detectors, increasing complexity and cost.

**Instrumentation:** Chromatographs, such as gas chromatographs (GSC or GLC), are intricate analytical instruments composed of several key components.

1. The sample injection system serves as the entry point for samples into the instrument, utilizing a calibrated micro syringe to introduce samples into the vaporization chamber, often employing a sample splitter to direct excess sample to waste.

2. Carrier gases, such as helium, nitrogen, argon, or hydrogen, play a crucial role in transporting samples through the system and must be inert, dry, and free of oxygen.

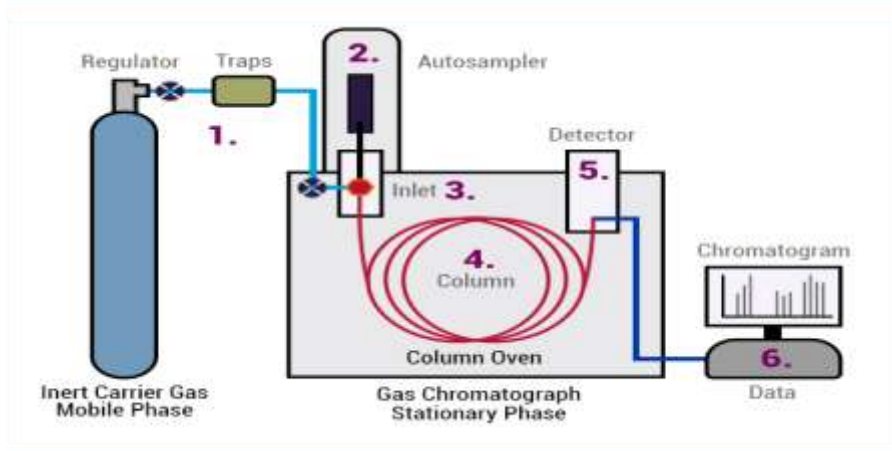
3. The separation column, which can be open tubular or packed, facilitates the separation of sample components based on their interactions with the stationary phase.

4. Temperature control is essential, achieved through column ovens or thermostat chambers, which can operate via isothermal or temperature programming methods.

5. Detectors, positioned at the column's end, quantify sample components as they elute, with common types including mass spectrometers, flame ionization detectors, and electron capture detectors.

6. Finally, the amplification and recorder system processes detector signals, presenting the data graphically for analysis. Additionally, flow regulators and flow meters ensure a consistent carrier gas pressure and flow rate throughout the chromatographic process, ensuring reproducibility and accuracy in analyses. These components collectively enable chromatographs to separate, detect, and quantify complex mixtures with precision and efficacy.

#### How GC works:



Gas chromatography (GC) begins by vaporizing the sample, which is then injected into a chromatographic column. In this column, the sample moves alongside an inert gas, typically helium or nitrogen. As the sample travels through the column, its various components separate based on their interactions with the stationary phase inside the column. This separation occurs because different components have different affinities for the stationary phase, leading them to elute from the column at different times.

**Chromatographic Analysis:** The separation process results in a series of peaks in the chromatogram, each peak representing a different component of the sample. These peaks appear at specific retention times, which are characteristic to each component. By comparing retention times with those of known standards, the identity of each component can be determined. Additionally, the area under each peak in the chromatogram corresponds to the quantity of the component present in the

sample. Integration of these peak areas allows for quantitative analysis of the sample. Overall, gas chromatography is a powerful analytical technique used in various fields such as chemistry, pharmaceuticals, environmental science, and food analysis, providing both qualitative and quantitative information about the components within a sample.

#### Applications of GC Chromatography:

Gas Chromatography (GC) is a versatile analytical technique with widespread applications:

1. **Medicinal and Pharmaceutical:** GC analyzes drugs and metabolites to ensure their quality and safety.
2. **Food and Beverage:** It detects contaminants, evaluates flavors and aromas, and ensures food quality.
3. **Environmental Monitoring:** GC identifies and quantifies pollutants like VOCs, PAHs, pesticides, and halogenated compounds in air, water, soil, and biota.
4. **Sports Doping:** GC detects prohibited substances in athletes.
5. **Forensics:** It aids in arson investigations, body fluid detection, fiber testing, blood alcohol measurement, and identifying poisons, pesticides, and explosives.
6. **Security and Chemical Warfare:** GC detects chemical warfare agents and ensures security.

Additionally, GC is crucial in catalysis research, copolyamide analysis, xylene isomers analysis, and petroleum products analysis. It identifies hazardous compounds in waste dumps, quantifies drugs and metabolites in biological samples, analyzes industrial products, isolates RNA, and supports astrochem

#### **CONCLUSION:**

Gas chromatography (GC) is currently the most widely used analytical technique for compound separations and identifications. Its popularity can be attributed to several factors, including its speed, good resolving power, sensitivity with small sample sizes, as well as its high precision and accuracy.

#### **REFERENCES:**

1. Gas chromatography finds diverse applications in various fields such as environmental analysis, food analysis, catalysis, and copolyamide analysis (Santos & Galceran, 2002; Lehotay & Hajšlová, 2002; Choudhary & Doraiswamy, 1971; Anton, 1968).
2. Gas chromatography has been utilized for the qualitative and quantitative analysis of copolyamide (Anton, 1968).
3. Development and validation of gas chromatography-mass spectrometry methods have been applied for the determination of PCBs in transformer oil samples (source 8).
4. Method validation for trace analysis of geosmin and 2-methylisoborneol in water using gas chromatography-mass spectrometry has been conducted (source 9).
5. Gas chromatography is an integral technique in analytical chemistry, with applications ranging from environmental monitoring to industrial processes (Linde AG; Santos & Galceran, 2002; Lehotay & Hajšlová, 2002).